

# **32 AMP POWER RELAY**

# FEATURES

- 32 Amp nominal switching capability
- Isolated N.C. signal contact for welding monitoring
- Withstands up to 1500 Amp short circuit current
- Wide contact gap of ≥ 2.25 mm
- Dielectric strength 4 kVAC
- UL / CUR E365652
- TÜV B0887930014
- CQC 19002216104

# CONTACTS

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Arrangement load contact signal contact	SPST-N.O. (1 Form A) SPST-N.C. (1 Form B) coupled to load contact		
Ratings (max.) switched power switched current switched voltage	(resistive load) 12800 VA 32 A (40 A @ 45°C) 400 VAC		
signal contact	10 mA at 12 VDC		
Rated Loads UL/CUR load contact	32 A at 277 VAC, resistive, 85°C, 50k cycles 40 A at 277 VAC, resistive, 45°C, 6k cycles		
signal contact	10 mA at 12 VDC, 85°C, 50k cycles		
TÜV load contact	32 A at 400 VAC, resistive, 85°C, 50k cycles 40 A at 277 VAC, resistive, 85°C, 10k cycles		
signal contact	10 mA at 12 VDC, 85°C, 50k cycles		
CQC load contact	32 A at 400 VAC, resistive, 85°C, 50k cycles 40 A at 277 VAC, resistive, 45°C, 6k cycles		
signal contact	10 mA at 12 VDC, 85°C, 50k cycles		
Contact material load contact signal contact	AgSnO <sub>2</sub> (silver tin oxide) AgNi+Au (silver nickel, gold plated)		
Contact gap load contact	≥ 2.25 mm		
Contact resistance initial typical	(load contact) ≤ 50 mΩ < 3 mΩ		

COIL			
Nominal coil DC voltages	5, 9, 12, 24, 48		
Dropout voltage	> 5% of nominal coil voltage		
Holding voltage	> 35% of nominal coil voltage		
<b>Coil power</b> nominal holding power at pickup voltage	(at 23 °C) 1.55 W 190 mW 875 mW		
Temperature Rise	70 K (126°F) at nom. coil voltage, 85°C		
Max. temperature	Class F insulation - 155°C (311°F)		





# **GENERAL DATA**

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Life Expectancy mechanical electrical	(minimum operations) 1 x 10 <sup>5</sup> see UL/CUR/TÜV/CQC ratings			
Operate Time	30 ms (max.) at nominal coil voltage			
Release Time	10 ms (max.) at nominal coil voltage, without coil suppression			
Dielectric Strength coil to load contacts signal to load contacts open load contacts open signal contacts coil to signal contacts	(at sea level for 1 min.) 4000 VAC 4000 VAC 2500 VAC 500 VAC 500 VAC 500 VAC			
Pulse current capability AZEV132	(based on requirements of IEC 62752) ≥ 1,50 kA; ≥ 6.0 kA²s			
Insulation Resistance	1000 M $\Omega$ (min.) at 23°C, 500 VDC, 50% RH			
Temperature Range operating	(at nominal coil voltage) -40°C (-40°F) to 85°C (185°F)			
Vibration resistance	0.062" (1.5 mm) DA at 10–55 Hz			
Enclosure protection category material group flammability	P.B.T. polyester RT II, flux proof IIIa UL94 V-0			
Terminals	Tinned copper alloy, P. C.			
Soldering max. temperature max. time	270 °C 5 s			
Dimensions length width height	35.0 mm (1.38") 16.0 mm (0.63") 27.9 mm (1.10")			
Weight	35 grams (approx.)			
Compliance	UL 508, IEC 61810-1, GB/T 21711.1-2008 RoHS, REACH designed to meet requirements of IEC 62752			
Packing unit in pcs	50 per plastic tray / 400 per carton box			



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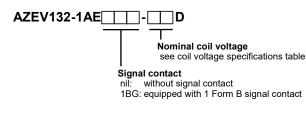


# **COIL VOLTAGE SPECIFICATIONS**

Nominal Coil	Must Operate	Min. Holding	Maximum	Resistance
VDC	VDC	VDC	VDC	Ohm ± 10%
5	3.75	1.75	6.0	16.15
9	6.75	3.15	10.8	52.3
12	9.0	4.2	14.4	93.0
24	18.0	8.4	28.8	372
48	36.0	16.8	57.6	1488

Note: All values at 23°C (73°F), upright position, terminals downward.

# **ORDERING DATA**



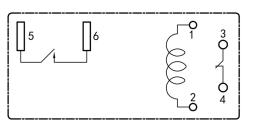
### Example ordering data

AZEV132-1AE-24D Without signal contact, 24 VDC coil

AZEV132-1AE1BG-12D With 1 Form B signal contact, 12 VDC coil

#### WIRING DIAGRAMS

Viewed towards terminals

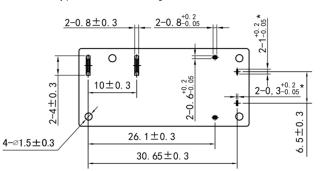


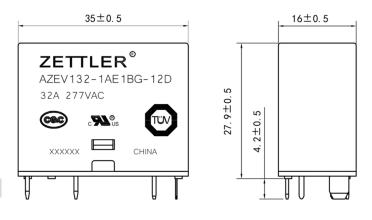
#### NOTES

- All values at reference temperature of 23°C (73°F) unless stated otherwise.
- 2. Relay may pull in with less than "Must Operate" value.
- 3. "Maximum VDC" is the maximum voltage the coil can endure for a short period of time.
- 4. Coil suppression circuits such as diodes, etc. in parallel to the coil will lengthen the release time. We recommend to use coil suppression circuits with a reverse breakdown voltage of around 3 times the nominal coil voltage to achieve a fast release time.
- 5. For application requiring long term high current carrying, we recommend to reduce the coil energization to around half of the nominal coil voltage as holding voltage.
- 6. Relay adjustment may be affected if excessive shock is applied to the relay.
- Provide sufficient PCB cross section as heat spreader at the load terminals.
- 8. Specifications subject to change without notice.

# **MECHANICAL DATA**

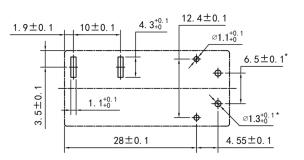
Dimensions in mm. Pin dimensions given without tin coating. Note: \*Pins only present at versions with signal contact.





# PC BOARD LAYOUT

Viewed towards terminals. Dimensions in mm. Note: \*Pins only present at versions with signal contact.



# IEC62752 Short Circuit Withstand

Compliance with IEC62752 for short circuit withstand is a function of both relay design and PCB layout. ZETTLER's relay design and applications engineering teams have developed a set of applications notes that contain important design suggestions to optimize the performance of the AZEV132 relay with respect to its short circuit current withstand capability. Please contact your local ZETTLER relay office for these important application notes and suggestions.

In addition, as the overall performance depends on multiple factors such as part arrangement and trace routing, compliance cannot be generically guaranteed by ZETTLER. We strongly encourage customers to conduct their own short circuit tests in accordance with IEC62752 in the context of their individual application design.

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### DISCLAIMER

This product specification is to be used in conjunction with the application notes which can be downloaded from the regional ZETTLER relay websites. The specification provides an overview of the most significant part features. Any individual applications and operating conditions are not taken into consideration. It is recommended to test the product under application conditions. Responsibility for the application remains with the customer. Proper operation and service life cannot be guaranteed if the part is operated outside the specified limits.

# ZETTLER GROUP

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For more information on other ZETTLER Group companies, please visit <u>zettler-group.com</u>. For support on this product or other ZETTLER relays, please visit one of the group sites below.

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