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**SPECIFICATION FOR APPROVAL**

CUSTOMER	Blume-Benning
CERTIFIED	
MODEL/TYPE	SCK-224
PART NO.	SCK15224MSY003(RoHS+HF)
APPLICATION	
CUSTOMER P/N	
ISSUE DATE	Dec.26.2024
REV. NO.	
REV. DATE	

FOR CUSTOMER APPROVAL	CHECKED BY
	<i>Haili Gong</i>
	APPROVED BY
	<i>Huaifang Zhang</i>





NTC Thermistor SCK Type
Part No.:SCK15224MSY003

REVISED RECORD SHEET

REV. NO	REV. DATE	REVISED CONTENT



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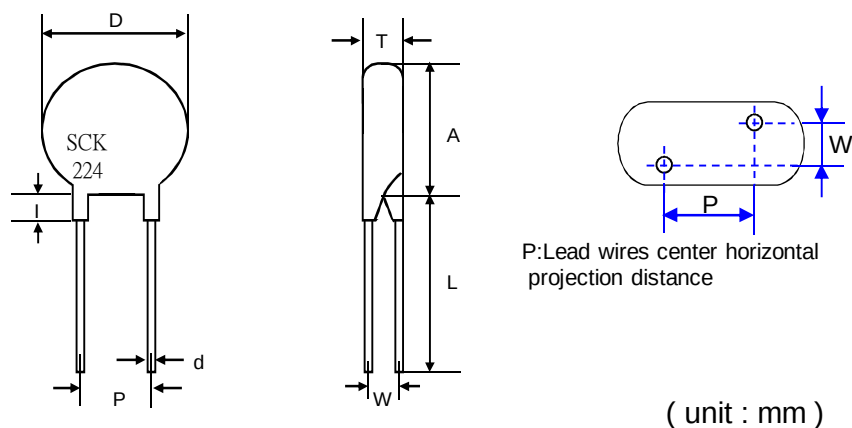
Part Number Code

Example :

SCK **15** **22** **4** **M** **S** **Y003**
(1) (2) (3) (4) (5) (6) (7)

No.	Item	Digit	Specification
(1)	Product Type	SCK	Thinking NTC thermistor SCK type
(2)	Body Size	15	φ 15 mm
(3)	Zero Power Resistance at 25°C (R ₂₅)	22	22Ω
(4)	Max. Current at 25°C	4	I _{max} =4A
(5)	Tolerance of R ₂₅	M	± 20%
(6)	Appearance	S	Straight lead
(7)	Optional Suffix	Y003	RoHS+HF compliance

Structure and Dimensions



Body Size	D	P	d	A max.	L min.	T	l max.	W
φ 15mm	13~16.5	7.5±0.5	0.8±0.02	16.5	29	3~6	2	2.5±0.3

Electrical Characteristics

Part No.	Zero Power Resistance at 25℃	Tolerance of R ₂₅	Max. Current at 25℃	Residual Resistance at 25℃ I _{max}	Max. Power Rating at 25℃
	R ₂₅ (Ω)	(± %)	I _{max} (A)	R _{I_{max}} (Ω)	P _{max} (W)
SCK15224MSY003	22	20	4	0.308	3.6

Part No.	Dissipation Factor	Thermal Time Constant	Capacitance at 240Vac	Operating Temperature Range
	δ (mW/℃)	τ (sec.)	(uF)	T _L ~T _U (℃)
SCK15224MSY003	Approx. 21	Approx. 75	560	-40 ~+200

Note: Due to the mechanical force, which is acted on the wire lead, the coating may have cracks worn white and chips. However, it does not affect the performance and reliability of the component.

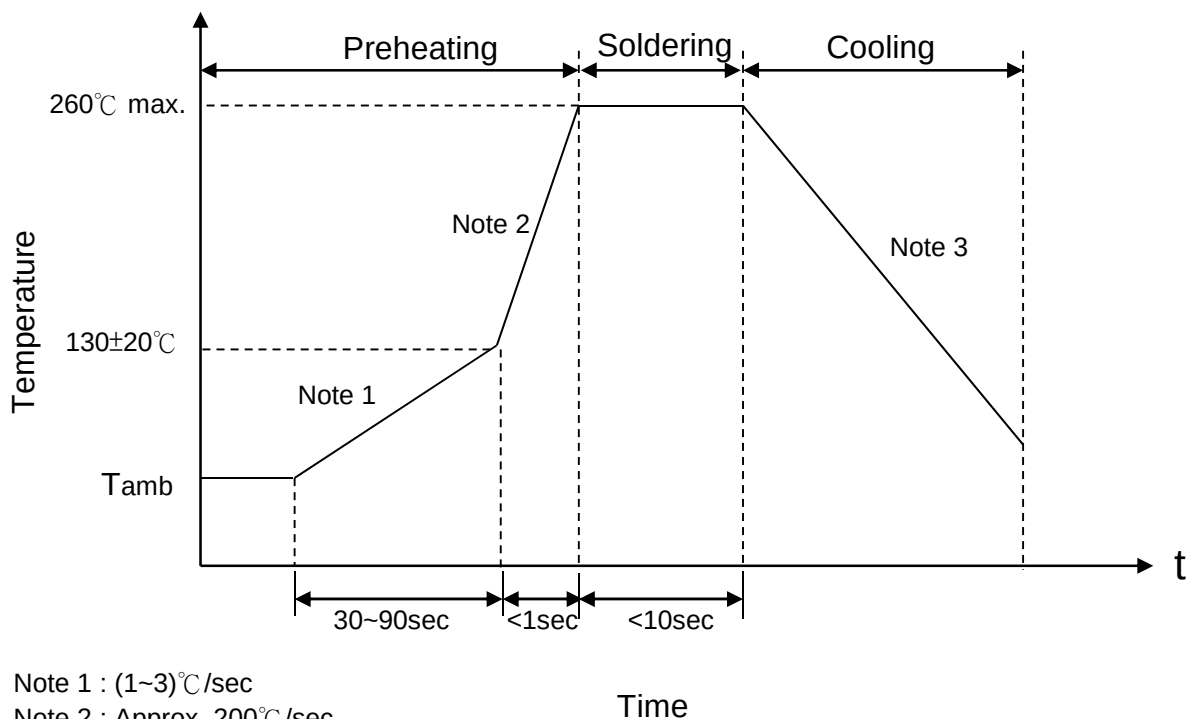
Reliability

Item	Standard	Test conditions / Methods		Specifications															
Tensile Strength of Terminals	IEC60068-2-21	Gradually applying the force specified and keeping the unit fixed for 10±1 sec. <table><tr><td>Terminal diameter (mm)</td><td>Force (Kg)</td></tr><tr><td>0.5<d≤0.8</td><td>1.0</td></tr><tr><td>0.8<d≤1.25</td><td>2.0</td></tr></table>		Terminal diameter (mm)	Force (Kg)	0.5<d≤0.8	1.0	0.8<d≤1.25	2.0	$ \Delta R_{25}/R_{25} \leq 10\%$									
Terminal diameter (mm)	Force (Kg)																		
0.5<d≤0.8	1.0																		
0.8<d≤1.25	2.0																		
Solderability	IEC60068-2-20	245 ± 3 °C , 3 ± 0.3 sec		Inspection shall be carried out with the assistance of a magnifier capable of giving a magnification of 4 x to 10 x . At least 95% of terminal electrode is covered by new solder. The dipped surface shall be covered with a smooth and bright solder coating with no more than small amounts of scattered imperfections such as pin-holes or un-wetted or de-wetted areas. These imperfections shall not be concentrated in one area.															
Resistance to Soldering Heat	IEC60068-2-20	260 ± 3 °C ,10 ± 1 sec		No visible damage $ \Delta R_{25}/R_{25} \leq 10\%$															
High Temperature Storage	IEC60068-2-2	Tu ± 2 °C , 1000 ± 24 hrs		No visible damage $ \Delta R_{25}/R_{25} \leq 20\%$															
Damp Heat, Steady State	IEC 60068-2-78	40 ± 2°C , 9 0 ~ 95 % RH , 1000 ± 24 hrs		No visible damage $ \Delta R_{25}/R_{25} \leq 20\%$															
Rapid Change of Temperature	IEC60068-2-14	The conditions shown below shall be repeated 5 cycles <table><tr><td>Step</td><td>Temperature (°C)</td><td>Period (minutes)</td></tr><tr><td>1</td><td>T_L ± 3</td><td>30 ± 3</td></tr><tr><td>2</td><td>Room temperature</td><td>≤3</td></tr><tr><td>3</td><td>Tu ± 2</td><td>30 ± 3</td></tr><tr><td>4</td><td>Room temperature</td><td>≤3</td></tr></table>		Step	Temperature (°C)	Period (minutes)	1	T _L ± 3	30 ± 3	2	Room temperature	≤3	3	Tu ± 2	30 ± 3	4	Room temperature	≤3	No visible damage $ \Delta R_{25}/R_{25} \leq 20\%$
Step	Temperature (°C)	Period (minutes)																	
1	T _L ± 3	30 ± 3																	
2	Room temperature	≤3																	
3	Tu ± 2	30 ± 3																	
4	Room temperature	≤3																	
Max. Current	IEC60539-1 4.26.1	25 ± 5 °C , I _{max.} , 1000 ± 24 hrs		No visible damage $ \Delta R_{25}/R_{25} \leq 20\%$															
Endurance	Specification Standard	25±5°C,I _{max.} , C _T , 1min ON / 5 min OFF x1000 cycles C _T =Capacitance at 240Vac		No visible damage $ \Delta R_{25}/R_{25} \leq 20\%$															
Insulation	MIL-STD-202F-Method 302	1000 V _{DC} 1 min		No visible damage ≥500 MΩ															

Products have been tested at Thinking Electronic Industrial Co., Ltd. Laboratory recognized by UL (Underwriters Laboratories Inc.) under CTDIP (Client Test Data Program).

Soldering Recommendation

■ Wave Soldering Profile



Note 1 : $(1 \sim 3)^{\circ}\text{C}/\text{sec}$

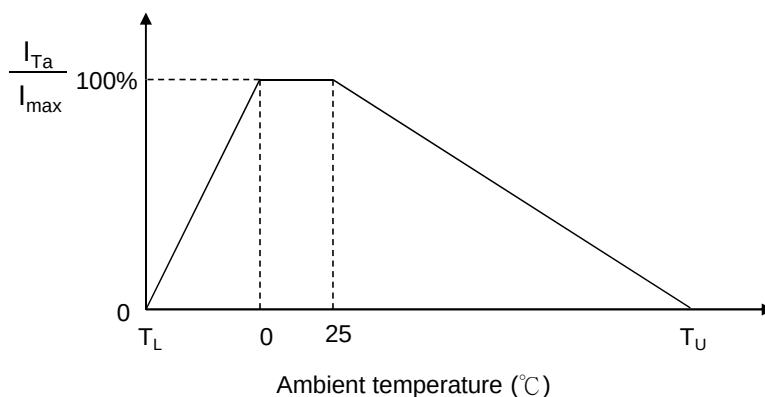
Note 2 : Approx. $200^{\circ}\text{C}/\text{sec}$

Note 3 : $5^{\circ}\text{C}/\text{sec}$ max

■ Recommended Reworking Conditions with Soldering Iron

Item	Conditions
Temperature of Soldering Iron-tip	360°C (max.)
Soldering Time	3 sec (max.)
Distance From Thermistor	2 mm (min.)

Max. Current Derating Curve



Note: T_L = Minimum operating temperature (°C)

T_U = Maximum operating temperature (°C)

① : When $T_L < T_a < 0^\circ\text{C}$ · $I_{Ta} = (1 - T_a/T_L) \times I_{max}$

② : When $25^\circ\text{C} < T_a < T_U$ · $I_{Ta} = [1 - (T_a - 25)/(T_U - 25)] \times I_{max}$

For example :

① : When ambient temperature(T_a) = -10°C

Minimum operating temperature(T_L) = -40°C

$I_{Ta} = (1 - T_a/T_L) \times I_{max} = 75\% I_{max}$.

② : When ambient temperature(T_a) = 60°C

Maximum operating temperature(T_U) = 200°C

$I_{Ta} = [1 - (T_a - 25)/(T_U - 25)] \times I_{max} = 80\% I_{max}$.

RoHS Compliant Declaration

We hereby declare that the components delivered to your company are compliant with RoHS directive 2015/863/EU.

Restriction of Weapon and Military End-Use

Thinking has established and implemented the fundamental policy on none of our product should be used or sold, through any channels, for use in the design, development, production, utilization, maintenance or operation of, or otherwise contribution to any weapons (Weapons of Mass Destruction [nuclear, chemical or biological weapons or missiles] or conventional weapons) or goods or systems specially designed or intended for military end-use or utilization by military end-users.

Warehouse Storage Conditions of Products

(I) Storage Conditions :

1.Storage Temperature : $-10^\circ\text{C} \sim +40^\circ\text{C}$

2.Relative Humidity : $\leq 75\% \text{RH}$

3.Keep away from corrosive atmosphere and sunlight.

(II) Period of Storage : 1 year

Safety Approvals (Certified Model/Type : SCK-224)

* UL 1434 / cUL recognized (File # E138827)

Note: Test capacitance is 470 μ F@240Vac



* TUV recognized (File # R 50050155)



* CQC GB/T 6663.1-2007 recognized (File # CQC18001199475)

* CQC GB/T 6663.1-2007 recognized (File # CQC18001199472)

Certificates

- (1) IATF 16949 certificate
- (2) ISO 9001 certificate

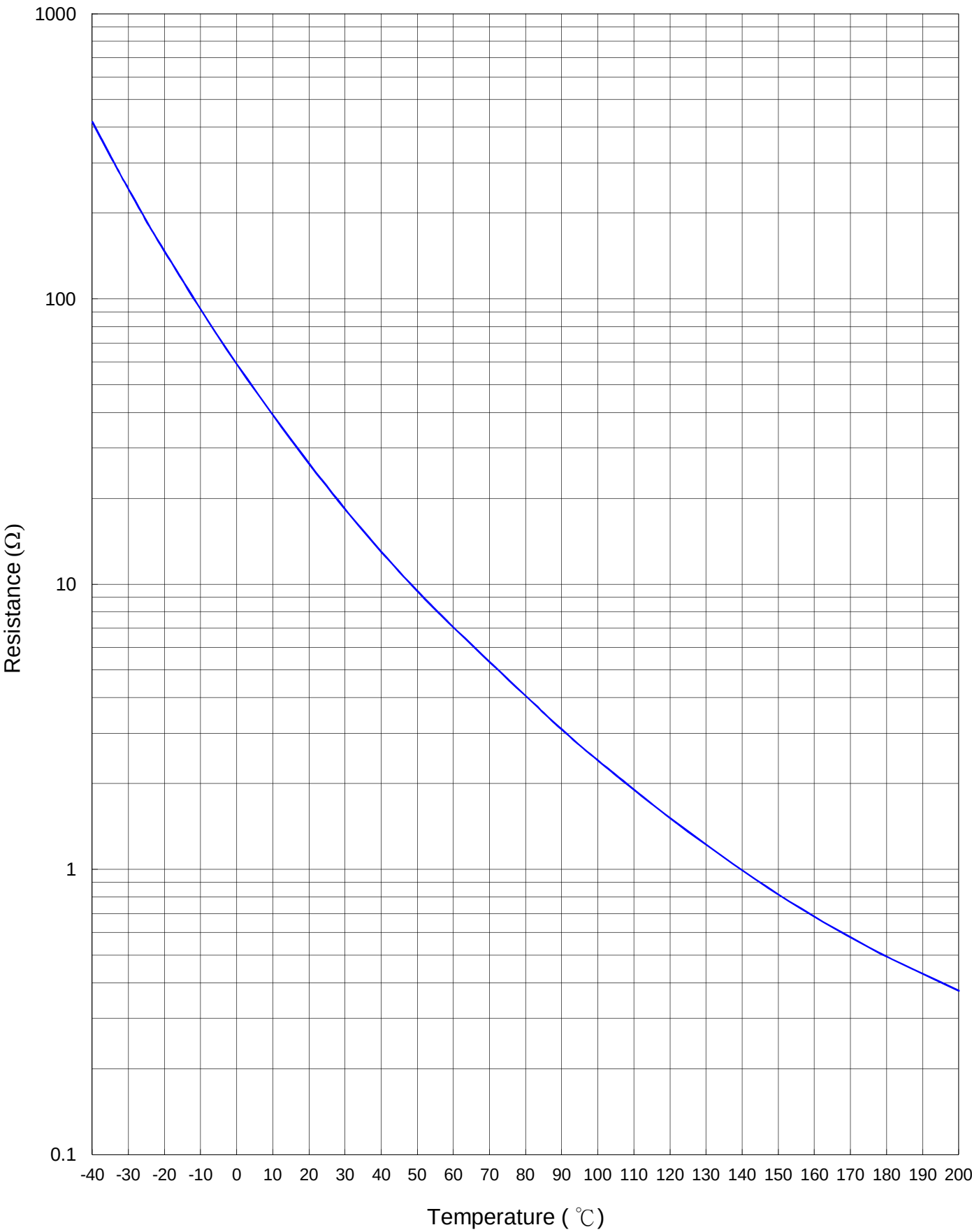
Test Report

- (1) RoHS test report
- (2) Halogen-free test report



R-T Characteristic Curve

SCK15224MSY003





V-I Characteristic Curve (Ambient $T_a=25\text{ }^{\circ}\text{C}$)

SCK15224MSY003

